

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 07-020924

(43)Date of publication of application : 24.01.1995

(51)Int.Cl.

G05B 19/418

G05B 23/02

G05B 23/02

// B23P 21/00

B23Q 41/08

(21)Application number : 05-167609

(71)Applicant : MATSUSHITA ELECTRIC IND CO LTD

(22)Date of filing : 07.07.1993

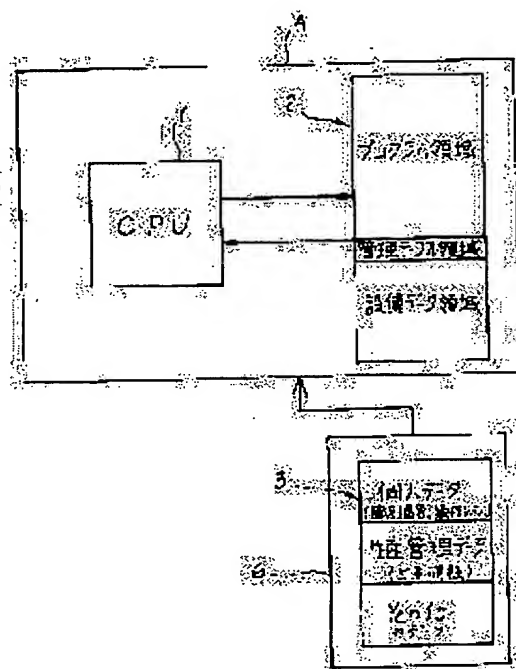
(72)Inventor : IKETANI MASAHIKO  
HANADA KEIJI

## (54) FACILITY OPERATION MANAGEMENT DEVICE

(57)Abstract:

PURPOSE: To provide a facility operation management device which can manage much production information for every operator and prevent misoperation due to the level difference of an operator.

CONSTITUTION: Personal data on the identification number, operation level, etc., of the operator are written in the memory 3 on a memory card 6, which is connected to automatic facilities A for operation, and, a CPU1 stores production management data as the production information in the memory card memory 3 and totalizes production results for every operator as the production information on the operators. Further, the CPU1 switches restrictions on key operation and functions according to the operation level of the operator read out of the memory card memory 3 and discriminates the operation of the automatic facilities A for every operator.



## LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]